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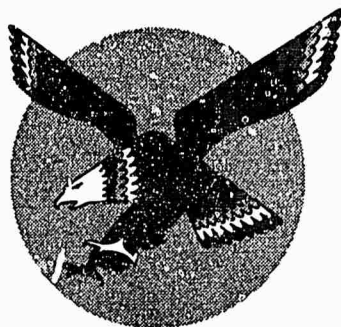
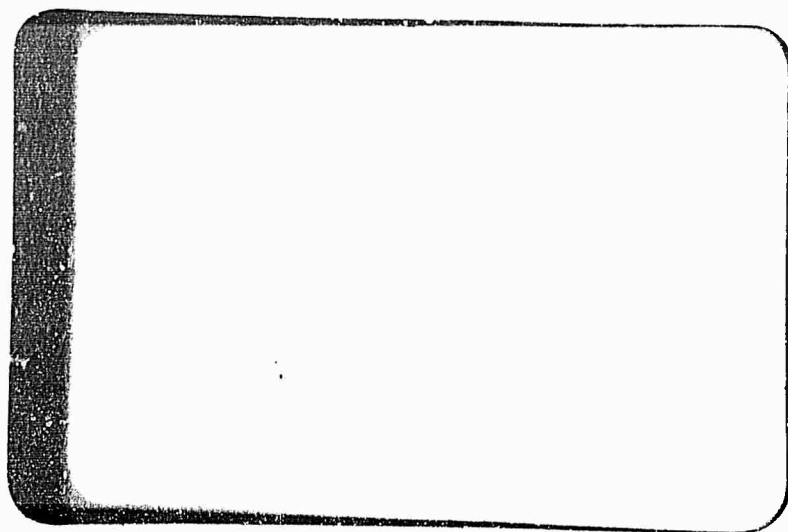
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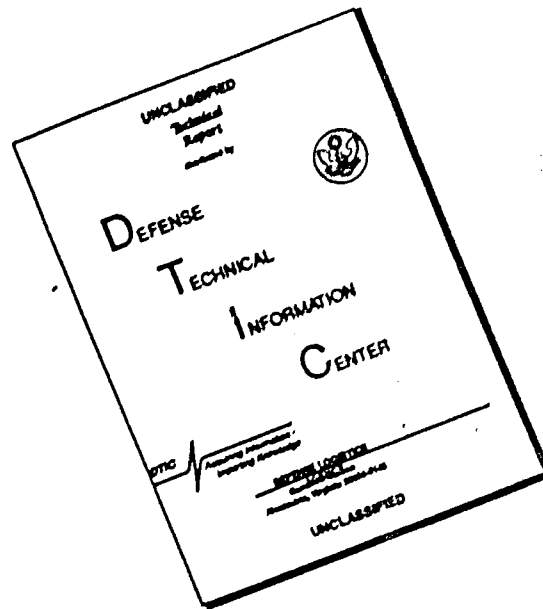
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## SECTION I

### INTRODUCTION

This manual provides instructions for validating the Liquid Oxygen Tanking Control System (Electrical) "D" Series, R & D, at the AFMTC & S-1 Sites. These instructions are applicable to the systems as designed on the date of publication. Design changes may be required during, or after, system installation at the site. If changes are made which affect these instructions, this manual will also be revised.

The only permissible deviations to the procedures outlined in this document are those dictated by site installation difficulties. Such deviations shall be considered interim and must be forwarded to the Launching Controls Design Group for information and concurrence. Approved deviations will be automatically included in the next manual revision.

The test data sheet contained in this manual is a sample copy only and is not intended for actual test recording purposes. Separate copies of the test data sheet are furnished only to those departments whose activities require test data recording. These additional test data sheets are distributed under an identical cover sheet to the one on this manual except for the additional notation of "Test Data Sheet Only". Comparison of this special cover sheet with the one on this procedure correlates the two documents.

Personnel concerned with the use of this validation procedure can contribute to the effectiveness of any revisions by forwarding comments and suggestions to the Launching Controls Design Group, Building 4, Column G2, Montgomery Site, Convair Astronautics.

### NOTICE

This document is intended for use as an acceptance validation procedure only. When this control system has been accepted (inspected, bought-off, sold, validated, etc.), no further requirement should exist for this document other than for reference purposes only. Continued checking of accepted systems occurs during the performance of Field Test Procedures, Count-downs, Composite System Checkouts, or Testing and Operating Procedures published by Groups having over-all system responsibility.

SECTION II  
REQUIREMENTS

2-1 Reference Drawings

- 27-69162 Diagram-Schematic, Liquid Oxygen Tanking AFMTC & S-1, "D" Series
- 27-69155 Diagram-Wiring, Control Liquid Oxygen, "D" Series
- 27-69118 Diagram-Wiring, Console Assembly, Liquid Oxygen, "D" Series
- 27-65001 Diagram-Schematic, Propellant-Tanking, Signal Responder Trailer, "D" Series
- 27-65000 Diagram-Schematic, Propellant Level, Signal Responder Trailer, "D" Series
- 7-17119 Schematic-Hot Wire Liquid-Gas Detector
- 7-17120 Assembly-Hot Wire Liquid-Gas Detector

2-2 Equipment Requirements

Liquid Oxygen Tanking Control Console (Blockhouse)  
Signal Responder Trailer  
Missile Ground Rectifier (Blockhouse)  
Cabinet-Amplifier Rack (Transfer Room)

2-3 Test Equipment

- 2 Multimeters
- 2 Special DC Voltmeters, each consisting of a regular 0-50 Volt DC Voltmeter with a 28 ohm 30 watt resistor connected in parallel with the meter.
- 3 Potentiometers, 10 turn, 0-25 ohms, with calibrated dials.

2-4 Operating Requirements

28 Volts DC supplied by Missile Ground Rectifier  
115 Volts, 60 cycles supplied by Facility Power Console

SECTION III  
VALIDATION PROCEDURE

3-1 Purpose

This procedure determines that the electrical control equipment and circuitry of the Liquid Oxygen Tanking Control System is functioning correctly and is properly connected.

3-2 Preparation

The following system preparations must be accomplished before validation begins:

1. Disconnect P115, P19, P129, P12 from J115, J19, J129, J12 respectively. This disconnects the Relay Panel and Ground Electrical Box in the Transfer Room.
2. Disconnect P109 and P110 from J109 and J110 respectively. This disconnects the Liquid Oxygen Transfer Unit.
3. Disconnect P42 from J42. This disconnects the Hydraulic Console.
4. Disconnect P201 from J201. This disconnects the Pneumatic Console.
5. Disconnect P105 from J105 and P106 from J106. This disconnects the Purge Auxiliary Control Box (27-69173) (Transfer Room).
6. Disconnect P111 from J111 in the JAL No. 1 Launcher Box. This disconnects the Purge local Control Box (27-69172).
7. Umbilical Cable plugs P1005 and P1007 must be connected to the Signal Responder Trailer.
8. Check that system interconnecting cable plugs P71, P72, P73, and P76B are connected to the Liquid Oxygen Tanking Console.
9. Disconnect the wires that come from P71 at the terminal boards of the Contractor's Remote Control Panel (Vent) and the Contractor's Remote Control Panel (Pressurization) in the Blockhouse. Label each wire with the number or letter of the terminal from which it was removed.
10. Disconnect P52 & P51 from J52 & J51. This disconnects the Fuel Console.
11. Disconnect the appropriate plug to disconnect the Liquid Nitrogen Supply Vent and Pressure Solenoids (Liquid Oxygen Storage Area) from the Console.



12. Disconnect the wires that come from P72 at the terminal board of the Control Station in the Blockhouse. This disconnects the Dump Valve remote controls and valve motor. Label each wire with the number or letter of the terminal from which it was removed.
13. All switches on the Console Panel and the Propellant Level Panel and Propellant Tanking Panel (Signal Responder Trailer) must be in their OFF or normal CENTER positions.
14. At the Facility Power Control Panel, the following switches must be thrown ON:
  - a. Missile Ground Rectifier (28 volts DC)
  - b. Blockhouse Equipment Panel (115 volts AC)
  - c. At the Pneumatic Aux. Rack (27-69127) place a jumper between terminals 10 and 12 on TB102. Turn the power switch to ON in the Power Supply (PS-1) one unit.
15. Press all press-to-test lights. Each light should come on when pressed and go off when released.

### 3-3 Procedure

The two columns below, Operation and Observation, show the actions to be performed and the results to be observed during the validation of the electrical controls of the Liquid Oxygen Tanking Control System "D" Series.

#### OPERATION

#### OBSERVATION

- |   |  |
|---|--|
| 1.0 Connect a d-c voltmeter across pins k(+) and X(-) of P109 and another d-c voltmeter across pins k(+) and X(-) of P110. (Maintain these connections through step 1.2.) | (a) Both meters indicate zero volts.       |
| 1.1 Connect an ohmmeter between pins y and x of P71. (Remove after step 1.2.)   | (a) Ohmmeter indicates circuit continuity. |

OPERATION

OBSERVATION

1.2 Throw the PANEL POWER switch to the on position.

- (a) PANEL POWER light (green) comes on.
- (b) Both voltmeters indicate 28 volts dc.
- (c) Ohmmeter indicates an open circuit.

Liquid Oxygen Missile Valve Heaters

2.0 Install a jumper between pin R of P12 and pin F of P115 in the Transfer Room. (Remove the jumper after the following step.)

- (a) No panel indication.

2.1 Throw the MISSILE VALVE HEATERS switch to the on position. (Return switch to off position.)

- (a) MISSILE VALVE HEATERS ON light (green) comes on. (Light goes off.)

2.2 Install a jumper between pins A and F of P115 in the Transfer Room. (Remove jumper after observation.)

- (a) MISSILE VALVE HEATERS ON light (green) comes on. (Light goes off.)

2.3 Connect an ohmmeter between pin E of P115 and pin K of P129, pin D of P115 and pin J of P129, pin C of P115 and pin U of P129, pin B of P115 and pin L of P19 in sequence.

- (a) Ohmmeter indicates circuit continuity for each connection.

Vent and Pressurization Valves

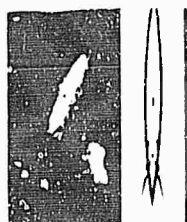
3.0 Connect an ohmmeter between terminals S and 12 at the Contractors Remote Control Panel (Vent) in the Blockhouse. (Maintain this connection through step 3.2.)

- (a) Ohmmeter indicates an open circuit.

3.1 Connect an ohmmeter between terminals S and 4 at the Contractors Remote Control Panel (Pressurization) in the Blockhouse. (Maintain this connection through step 3.2.)

- (a) Ohmmeter indicates an open circuit.

<u>OPERATION</u>	<u>OBSERVATION</u>
3.2 Throw the PANEL POWER switch to the off position. (Disconnect ohmmeters (steps 3.0 and 3.1 after observation).)	(a) PANEL POWER light (green) goes off. (b) Both ohmmeters indicate circuit continuity.
3.3 Apply +28 volts dc to terminal 3 at the Contractors Remote Control Panel (Vent). (Remove voltage after observation.)	(a) PANEL POWER light (green) remains off.
3.4 Apply +28 volts dc to terminal 3 at the Contractors Remote Control Panel (Vent). Maintain this voltage through the next step.	(a) No panel indication.
3.5 Throw the STORAGE TANK VALVES switch to the vent position. (After observation, return switch to the close position and disconnect +28 volts dc (step 3.4).)	(a) PANEL POWER light (green) remains off.
3.6 Connect a d-c voltmeter across terminal 1C(+) at the Contractors Remote Control Panel (Vent) and the -28 volt dc bus. (Maintain this connection during the following step.)	(a) Meter indicates zero volts.
3.7 Install a jumper between terminals 2 and 3 on the VENT VALVE OPEN light. (Disconnect jumper and meter (step 3.6) after observations).	(a) VENT VALVE OPEN light (green) comes on. (light goes off.) (b) Meter indicates zero volts.
3.8 Connect a d-c voltmeter across terminal 5(+) at the Contractors Remote Control Panel (Vent) and the -28 volt dc bus. (Maintain this connection through step 3.15.)	(a) Meter indicates zero volts.
3.9 Connect a d-c voltmeter across terminal 3 at the Contractors Remote Control Panel (Pressurization) and the -28 volt dc bus. (Maintain this connection through step 3.15.)	(a) Meter indicates zero volts.



PREPARED  
CHECKED  
REVISED

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MODEL 12F-65

OPERATION

OBSERVATION

- |   |   |
|---|---|
| 3.10 Install a jumper between terminals 2 and 3 on the PRESSURIZATION VALVE OPEN light. (Remove jumper after observation.)            | (a) PRESSURIZING VALVE OPEN light (green) comes on. (light goes off.)<br>(b) meter (step 3.9) indicates zero volts.   |
| 3.11 Install a jumper between terminals 3 and 10 at the Contractors Remote Control Panel (Vent). (Remove the jumper after step 3.15.) | (a) No panel indication.  |
| 3.12 Throw the PANEL POWER switch to the on position.   | (a) PANEL POWER light (green) comes on.<br>(b) Meter (step 3.8) indicates 28 volts dc.  |
| 3.13 Throw the STORAGE TANK VALVES switch to the vent position.   | (a) VENT VALVE OPEN light (green) comes on.<br>(b) Meter (step 3.8) indicates zero volts.   |
| 3.14 Throw the STORAGE TANK VALVES switch to the pressurize position.   | (a) VENT VALVE OPEN light (green) goes off.<br>(b) PRESSURIZING VALVE OPEN light (green) comes on.<br>(c) Both meters (steps 3.8 and 3.9) indicate 28 volts dc. |
| 3.15 Throw the STORAGE TANK VALVES switch to the close (center) position. (Remove all jumpers and meters after observation.)          | (a) PRESSURIZATION VALVE OPEN light (green) goes off.<br>(b) Meter (step 3.9) indicates zero volts.   |

OPERATION

OBSERVATION

Valve Panel Lights

- 4.C Connect one end of a jumper to pin k of P109 at the Liquid Oxygen Transfer Unit and leave connected through the following procedure: Connect the open end of the jumper to the following pins in sequence and observe that the proper indicator light (amber or green) comes on. Lights will go off when jumper is disconnected.

Connector-Pin	Indicator Light
P110-E	PUMP INLET LR-3 OPEN (green)
P110-G	PUMP INLET LR-3 CLOSED (amber)
P109-G	PUMP LA BYPASS OPEN (green)
P109-L	PUMP LA BYPASS CLOSED (amber)
P109-I	PUMP LB BYPASS OPEN (green)
P109-J	PUMP LB BYPASS CLOSED (amber)
P109-D	PUMP LA OUTLET OPEN (green)
P109-E	PUMP LA OUTLET CLOSED (amber)
P109-A	PUMP LB OUTLET OPEN (green)
P109-B	PUMP LB OUTLET CLOSED (amber)
P109-M	COOLER INLET LC-2 OPEN (green)
P109-T	COOLER INLET LC-2 CLOSED (amber)
P109-P	THROTTLE IC-1 OPEN (green)
P109-Q	THROTTLE IC-1 CLOSED (amber)
P109-a	OVERBOARD LR-1 OPEN (green)
P109-f	OVERBOARD LR-1 CLOSED (amber)
P110-L	PUMP OUTLET LR-4 OPEN (green)
P110-T	PUMP OUTLET LR-4 CLOSED (amber)
P110-J	GRAV RETURN LR-2 OPEN (green)
P110-M	GRAV RETURN LR-2 CLOSED (amber)
P110-B	PUMP RETURN LR-1 OPEN (green)

- 4.1 Remove jumper connected in step 4.C. (a) No panel indication.

Super Cooler Liquid Nitrogen Supply

- 5.0 Disconnect the six wires from the terminals marked ten(10) minutes, one (1) hour, and two (2) hours at the Super Cooler (LN/2 Heat Exchanger in the LO/2 storage area). (a) No panel indication.  
(b) POWER light (white) comes on (LOX-GOX PANEL).

OPERATION

OBSERVATION

5.0 (Con't)

Connect a 0-25 ohm, 10 turn potentiometer (set for zero) to the two leads marked two (2) hours, one lead should be connected to the wiper. This will be designated as the (A) potentiometer. Jumper the two leads marked ten (10) minutes. Connect another 0-25 ohm, 10 turn potentiometer (set for zero ohms to the two leads marked one (1) hour. Connect one lead to the zero end and the other lead to the wiper end. This will be designated as the (B) potentiometer. (Leave potentiometers connected.) Throw the power switch to the ON position on both the 2 HOURS and 10 MIN Hot-Wire Liquid Gas Detector amplifiers in the Cabinet-Amplifier Rack (7-68371) in the Transfer Room.

(c) 2 HOUR light (green) comes on.

5.1 Slowly increase the resistance of the "A" potentiometer until the 2 Hour light goes off and the 1 Hour light comes on.

- (a) 2 HOURS light (green) goes off.
- (b) 1 HOUR light (green) comes on.
- (c) Calibrated dial on the potentiometer indicates approximately 10 ohms.

5.2 Connect the two Special d-c voltmeters to the LN<sub>2</sub> Supply Solenoid plug. (Liquid Oxygen Storage Area) One meter should be connected across the VENT solenoid pin and -28 volt bus and the second meter should be connected across the PRESS. pin and the -28 volt bus. (Leave meters connected through step 5.5.)

(a) Both meters indicate zero volts.

5.3 Slowly increase the resistance of the (B) potentiometer until the 1 Hour light goes off and the 10 MIN light comes on.

- (a) 1 HOUR light (green) goes off.
- (b) 10 MINUTES light (red) comes on.
- (c) Calibrated dial on potentiometer indicates approximately 10 ohms.

OPERATION

OBSERVATION

- |   |   |
|---|---|
| 5.3 (Con't.)  | (d) Each meter indicates 28 volts dc.                                   |
| 5.4 Connect a third 0-25 ohm, 10 turn potentiometer (set for zero) to the leads marked ten (10) minutes at the Super Cooler. (Leave potentiometer connected.) | (a) No panel indication.  |
| 5.5 Slowly increase the resistance of the potentiometer (step 5.4) until the 10 MIN light goes off.   | (a) 10 MINUTES light goes off.<br>(b) Each meter indicates 28 volts dc. |
| 5.6 Disconnect the three potentiometers and two voltmeters. Reconnect wires disconnected in step 5.0.   | (a) No panel indication.  |

DUMP VALVE

- |  |  |
|--|--|
| 6.0 Apply +28 volts dc to terminal 12 at the Control Station in the Blockhouse. Maintain this voltage until step 6.5.                            | (a) No panel indication.   |
| 6.1 Install a jumper between terminals 3 and 10. Install another jumper between terminals 5 and 11. Maintain these connections until step 25.19. | (a) No panel indication.   |
| 6.2 Throw the DUMP VALVE switch to the open position. (Release - switch returns to center position.)   | (a) DUMP VALVE OPEN light (green) comes on. (Light stays on.)  |
| 6.3 Throw the DUMP VALVE switch to the close position. (Release - switch returns to center position.)  | (a) DUMP VALVE OPEN light (green) goes off.<br>(b) DUMP VALVE CLOSED light (amber) comes on. (Light goes off.) |

OPERATION	OBSERVATION
6.4 Connect a d-c voltmeter across terminal S (+) and the -28 volt dc bus. (Maintain this connection during the following step).	(a) Meter indicates 28 volts dc.
6.5 Disconnect the +28 volts dc from terminal 12 (step 6.0) and throw the DUMP VALVE switch to the open position. (Release - switch returns to center position).	(a) Meter indicates zero volts. (b) DUMP VALVE OPEN light (green) does not come on.
6.6 Reconnect the +28 volts d-c to terminal 12 (step 6.C). Maintain this connection until step 25.20.	(a) No panel indication.
<u>Fill &amp; Drain Valve</u>	
7.0 Apply +28 volts dc to pin Y of P105 at the Purge Auxiliary Control Box (27-69173) in the Cabinet-Amplifier Rack (7-68371) in the Transfer Room. (Remove after indication).	(a) FILL & DRAIN VALVE OPEN light (green) comes on. (Light goes off.)
7.1 Apply +28 volts dc to pin Z of P105. (Remove after indication).	(a) FILL & DRAIN VALVE CLOSED light (amber) comes on. (Light goes off.)
7.2 Apply +28 volts dc to pin p of J111 in the JAL No. 1 Launcher Box. (Remove after indication).	(a) FILL & DRAIN VALVE OPEN light (green) comes on. (Light goes off.)
7.3 Apply +28 volts dc to pin r of J111. (Remove after indication).	(a) FILL & DRAIN VALVE CLOSED light (amber) comes on. (Light goes off.)
7.4 Install a jumper between pin H of P106. and pin Y of P105. (Remove the jumper after step 7.6.)	(a) No panel indication.
7.5 Throw the FILL & DRAIN VALVE switch to the open position. (Then release.)	(a) FILL & DRAIN VALVE OPEN light (green) comes on.
7.6 Throw the FILL & DRAIN VALVE switch to the close position. (Then release.)	(a) FILL & DRAIN VALVE OPEN light (green) goes off.
7.7 Connect a d-c voltmeter across pin H of P106 and ground. (Maintain this connection through step 7.9).	(a) Meter indicates zero volts.



OPERATION

OBSERVATION

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|--|----------------------------------|
| 7.8 Throw the FILL & DRAIN VALVE switch to the open position. (Then release.)                          | (a) Meter indicates 23 volts dc. |
| 7.9 Throw the FILL & DRAIN VALVE switch to the close position. (Then release.)                         | (a) Meter indicates zero volts.  |
| 7.10 Install a jumper between pin H of FIC6 and pin Y of FIC5. (Leave the jumper in until step 25.19.) | (a) No panel indication.         |

Operational Power Bus

- |   |   |
|---|---|
| 8.0 Throw the OPERATIONAL POWER switch to the on position.  | (a) No panel indication.  |
| 8.1 Install a jumper between pins k and A of FIC. (Remove jumper after observation.)  | (a) VALVE CONTROL PRESSURE ON light (green) comes on. (light goes off.)                             |
| 8.2 Apply +28 volts dc to pin V of P42 at the Hydraulic Console. (Disconnect momentarily then reconnect. Leave connected until step 8.6.) | (a) MISSILE PRESSURIZED light (green) comes on. (light goes off momentarily then comes back on.)    |
| 8.3 Throw the OPERATIONAL POWER switch to the off position.   | (a) No panel indication.  |
| 8.4 Install a jumper between pins k and A of FIC. Leave jumper in until step 8.10.  | (a) VALVE CONTROL PRESSURE ON light (green) comes on.   |
| 8.5 Throw the OPERATIONAL POWER switch to the on position.  | (a) OPERATIONAL POWER ON light (green) comes on.  |
| 8.6 Disconnect +28 volts dc from pin V of P42 (step 8.2). Turn the TEST POSITION switch to the on position (then off).                    | (a) No panel indication.  |
| 8.7 Apply +28 volts dc to pin V of P201 at the Pneumatic Console.   | (a) OPERATIONAL POWER ON light (green) goes off.<br>(b) MISSILE PRESSURIZED light (green) goes off. |

OPERATION

OBSERVATION

8.8 Disconnect the +28 volts dc from pin Y of P201 (step 8.7).

(a) No panel indication.

8.9 Turn the TEST POSITION switch to the on position.

(a) TEST POSITION ON light (red) comes on.

(b) OPERATIONAL POWER ON light (green) comes on.

8.10 Remove the jumper between pins k and A of P110 (step 8.4.).

(a) VALVE CONTROL PRESSURE ON light (green) goes off.

Airborne (A-B) Valve

9.0 Apply +28 volts to pin T of P105 at the Purge Auxiliary Control Box (27-69173) in the Cabinet-Amplifier Rack (7-68371) in the Transfer Room. (Remove after indication.)

(a) A-B VALVE OPEN light (green) comes on. (Light goes off.)

9.1 Apply +28 volts dc to pin U of P105. (Remove after indication.)

(a) A-B VALVE CLOSED light (amber) comes on. (Light goes off.)

9.2 Apply +28 volts dc to pin m of P111 in the JAL No. 1 Launcher Box. (Remove after indication.)

(a) A-B VALVE OPEN light (green) comes on. (Light goes off.)

9.3 Apply +28 volts dc to pin n of P111. (Remove after indication.)

(a) A-B VALVE CLOSED light (amber) comes on. (Light goes off.)

9.4 Install a jumper between pin B of P106 and pin T of P105. (Leave jumper in until step 25.19.)

(a) No panel indication.

9.5 Throw the A-B VALVE switch to the open position. (Release)

(a) A-B VALVE open light (green) comes on.

9.6 Throw the A-B VALVE switch to the close position. (Release)

(a) A-B VALVE OPEN light (green) goes off.

9.7 Throw the A-B VALVE switch to the open position. (Release)

(a) A-B VALVE OPEN light (green) comes on.

OPERATION

OBSERVATION

9.8 Throw the OPERATIONAL POWER switch to the off position. (Return to the on position after observation.)

- (a) OPERATIONAL POWER ON light (green) goes off. (Light comes on.)
- (b) FILL & DRAIN VALVE OPEN light (green) goes off.

Pump Inlet Valve (LR-3)

10.0 Connect a Special d-c voltmeter across pin W (+) and pin X (-) of P109 at the Liquid Oxygen Transfer Unit. (Maintain this connection through step 10.7.)

- (a) Meter indicates zero volts.

10.1 Throw the PUMP INLET VALVE switch to the close position. (Momentary type switch returns to center when released.)

- (a) Meter indicates 23 volts dc.

10.2 Throw the PUMP INLET VALVE switch to the open position. (Release)

- (a) Meter indicates zero volts.

10.3 Install a jumper between pin W of P109 and pin G of P110. Leave jumper in until step 24.19.

- (a) No panel indication.

Throttle Valve (LC-1)

11.0 Connect a d-c voltmeter across pin O (+) and pin X (-) of P110 at the Liquid Oxygen Transfer Unit. (Maintain this connection through step 11.4.)

- (a) Meter indicates zero volts.

11.1 Connect a d-c voltmeter across pin H (+) of P110 and pin X (-) of P109. (Maintain this connection during the following step.)

- (a) Meter indicates zero volts.

11.2 Throw the THROTTLE VALVE switch to the open position. (Release after observation - switch will return to center position.)

- (a) Both meters (steps 11.0 and 11.1) indicate 28 volts dc. (Both meters indicate zero volts.)

OPERATION

OBSERVATION

11.3 Connect a d-c voltmeter across pin N (+) of P11C and pin X (-) of P1C9. (Maintain this connection during the following step.)

(a) Meter indicates zero volts.

11.4 Throw the THROTTLE VALVE switch to the close position. (Release after observation - switch will return to center position.)

(a) Both meters (steps 11.C and 11.3) indicate 28 volts dc. (Both meters indicate zero volts.)

11.5 Install a jumper between pin N of P11C and pin Q of P1C9 and another jumper between pin H of P11C and pin P of P1C9. Leave both jumpers in until step 24.19.

(a) No panel indication.

Pump 1C

12.0 Install a jumper between terminals TB2 and FL2 (Pump 1C) at the Tactical Switch Panel. (Leave the jumper in through step 13.1C.)

(a) No panel indication.

12.1 Throw the THROTTLE VALVE switch to the open position and hold actuated until observations are completed. (Switch returns to center position when released.)

(a) THROTTLE 1C-1 OPEN light (green) comes on. (Light goes off.)  
(b) After approximately 5 seconds, THROTTLE VALVE POWER ON light (green) comes on. (Light goes off.)

12.2 Throw the THROTTLE VALVE switch to the close position and hold actuated until observations are completed. (Switch returns to center position when released.)

(a) THROTTLE 1C-1 CLOSED light (amber) comes on. (Light goes off.)  
(b) After approximately 5 seconds, THROTTLE VALVE POWER ON light (green) comes on. (Light goes off.)

12.3 Press the PUMP 1C START button.

(a) PUMP 1C POWER ON light (green) comes on.  
(b) THROTTLE VALVE POWER ON light (green) comes on.

OPERATION

OBSERVATION

- |  |  |
|--|--|
| <p>12.4 Throw the THROTTLE VALVE switch to the open position and hold actuated until observations are completed. (Switch returns to center position when released.)</p> <p>12.5 Throw the THROTTLE VALVE switch to the close position and hold actuated until observations are completed. (Switch returns to center position when released.)</p> <p>12.6 Press the PUMP LC STOP button.</p> <p>12.7 Press the PUMP LC START button.</p> <p>12.8 Throw the OPERATIONAL POWER switch to the off position. (After observation, throw switch on position again.)</p> | <p>(a) THROTTLE LC-1 OPEN light (green) comes on. (Light goes off.)</p> <p>(b) PUMP LC POWER ON and THROTTLE VALVE POWER ON lights (green) remain on.</p> <p>(a) THROTTLE LC-1 CLOSED light (amber) comes on. (Light goes off.)</p> <p>(b) PUMP LC POWER ON and THROTTLE VALVE POWER ON lights (green) remain on.</p> <p>(a) PUMP LC POWER ON light (green) goes off.</p> <p>(b) THROTTLE VALVE POWER ON light (green) goes off.</p> <p>(a) PUMP LC POWER ON light (green) comes on.</p> <p>(b) THROTTLE VALVE POWER ON light (green) comes on.</p> <p>(a) OPERATIONAL POWER ON light (green) goes off. (light comes on.)</p> <p>(b) PUMP LC POWER ON light (green) goes off.</p> <p>(c) THROTTLE VALVE POWER ON light (green) goes off.</p> |
|--|--|
- Pumps LA and LB
- |  |                                 |
|--|---------------------------------|
| <p>13.0 Install a jumper between terminals TB 2 and TB 3 (Pump LA) and another jumper between terminals TB 2 and TB 3 (Pump LB) at the Tactical Switch Panel. (Leave the jumpers in until specified during the following procedure.)</p> | <p>(a) No panel indication.</p> |
|--|---------------------------------|

<u>OPERATION</u>	<u>OBSERVATION</u>
13.1 Press the PUMPS LA AND LB START button.	(a) PUMP LB POWER ON light (green) comes on.  (b) After a delay of approximately 5 seconds:  PUMP LA POWER ON light (green) comes on.
13.2 Remove the jumper (step 13.0) between TB 2 and TB 3 (Pump LA) at the Tactical Switch Panel. (Reconnect jumper after next step is complete.)	(a) No panel indication.
13.3 Press the PUMPS LA AND LB START button.	(a) PUMP LB POWER ON light (green) comes on.  (b) Approximately 10 seconds after indication (a):  PUMP LB POWER ON light (green) goes off.
13.4 Reconnect jumper removed in step 13.2. Remove the jumper (step 13.0) between terminals TB 2 and TB 3 (Pump LB). (Reconnect jumper after next step is complete.)	(a) No panel indication.
13.5 Press the PUMPS LA AND LB START button.	(a) No panel indication.
13.6 Reconnect the jumper removed in step 13.4. Press the PUMPS LA AND LB START button.	(a) PUMP LB POWER ON light (green) comes on.  (b) After a delay of approximately 5 seconds:  PUMP LA POWER ON light (green) comes on.
13.7 Press the PUMPS LA & LB STOP button.	(a) PUMP LB POWER ON light (green) goes off.  (b) PUMP LA POWER ON light (green) goes off.

OPERATION

OBSERVATION

13.8 Press the PUMPS LA AND LB START button.

- (a) PUMP LB POWER ON light (green) comes on.
- (b) After a delay of approximately 5 seconds:  
  
PUMP LA POWER ON light (green) comes on.

13.9 Press the PUMP LC START button.

- (a) No panel indication.

13.10 Throw the OPERATIONAL POWER switch to the off position. (After observation, throw the switch on position again.) (Remove the three jumpers at the Tactical Switch Panel that were installed in steps 12.0 and 13.0.)

- (a) OPERATIONAL POWER ON light (green) goes off. (Light comes on.)
- (b) PUMP LB POWER ON light (green) goes off.
- (c) PUMP LA POWER ON light (green) goes off.

Bypass Valves Switch

14.0 Connect a Special d-c voltmeter across pin R(+) and pin X(-) of P109, and another Special d-c voltmeter across pin N of P109 and pin X(-) of P110. Maintain these connections through step 14.3. (The negative sides of the meters may be left connected to the X pins on P109 and P110 until step 21.3 is completed.)

- (a) Both meters indicate zero volts.

14.1 Throw the PUMP BYPASS VALVES switch to the open position.

- (a) Both meters indicate 28 volts dc.

14.2 Throw the OPERATIONAL POWER switch to the off position.

- (a) OPERATIONAL POWER ON light (green) goes off.
- (b) Both meters indicate zero volts.

14.3 Throw the PUMP BYPASS VALVES switch to the close position.

- (a) Both meters indicate zero volts.

OPERATION

OBSERVATION

Outlet Valves Switch

- |      |   |   |
|------|---|---|
| 15.0 | Connect a Special d-c voltmeter across pin C (+) and pin X (-) of P1C9, and another Special d-c voltmeter across pin O (+) of P1C9 and pin X (-) of P11C. (Maintain this connection through step 15.3.) | (a) Both meters indicate zero volts.  |
| 15.1 | Throw the PUMP OUTLET VALVES switch to the open position.   | (a) Both meters indicate zero volts.  |
| 15.2 | Throw the OPERATIONAL POWER switch to the on position.  | (a) OPERATIONAL POWER ON light (green) comes on.<br><br>(b) Both meters indicate 28 volts dc. |
| 15.3 | Throw the PUMP OUTLET VALVES switch to the close position.  | (a) Both meters indicate zero volts.  |

Cooler Inlet Valve (1C-2) Switch

- |      |   |   |
|------|---|---|
| 16.0 | Connect a Special d-c voltmeter across pin H (+) and pin X (-) of P1C9. (Maintain this connection through step 16.3.) | (a) Meter indicates zero volts.   |
| 16.1 | Throw the COOLER INLET 1C-2 switch to the open position.  | (a) Meter indicates 28 volts dc.  |
| 16.2 | Throw the OPERATIONAL POWER switch to the off position.   | (a) OPERATIONAL POWER ON light (green) goes off.<br><br>(b) meter indicates zero volts. |
| 16.3 | Throw the COOLER INLET 1C-2 switch to the close position.   | (a) Meter indicates zero volts.   |

Pump Outlet Valve (LR-4)

- |      |   |                                 |
|------|---|---------------------------------|
| 17.0 | Connect a Special d-c voltmeter across pin C (+) and pin X (-) of P1C9. (Maintain this connection through step 17.3.) | (a) Meter indicates zero volts. |
| 17.1 | Throw the PUMP OUTLET LR-4 switch to the open position.   | (a) Meter indicates zero volts. |



OPERATION

OBSERVATION

17.2 Throw the OPERATIONAL POWER switch to the on position.

- (a) OPERATIONAL POWER ON light (green) comes on.
- (b) Meter indicates 28 volts dc.

17.3 Throw the PUMP OUTLET LR-4 switch to the close position.

- (a) Meter indicates zero volts.

Gravity Return Valve (LR-2)

18.0 Connect a Special d-c voltmeter across pin F (+) and pin X (-) of P109. Maintain this connection through step 18.3.)

- (a) Meter indicates zero volts.

18.1 Throw the GRAVITY RETURN LR-2 switch to the close position.

- (a) Meter indicates 28 volts dc.

18.2 Throw the OPERATIONAL POWER switch to the off position.

- (a) OPERATIONAL POWER ON light (green) goes off.
- (b) Meter indicates zero volts.

18.3 Throw the GRAVITY RETURN LR-2 switch to the open position.

- (a) Meter indicates zero volts.

Pump LC Speed Control

19.0 Throw the OPERATIONAL POWER switch to the on position.

- (a) OPERATIONAL POWER ON light (green) comes on.

19.1 Connect a Special d-c voltmeter across pin C (+) and pin X (-) of P110. Maintain this connection through step 19.7.)

- (a) Meter indicates zero volts.

19.2 Connect a Special d-c voltmeter across pin F (+) of P110 and pin X (-) of P109. (Maintain this connection through step 19.7.)

- (a) Meter indicates zero volts.

19.3 Press PUMP LC SPEED INCREASE button. (Release)

- (a) Meter on pin C (step 19.1) indicates 28 volts dc. (Meter indicates zero volts.)

<u>OPERATION</u>	<u>OBSERVATION</u>
19.4 Press PUMP LC SPEED DECREASE button. (Release)	(a) Meter on pin F (step 19.2) indicates 28 volts dc. (Meter indicates zero volts.)
19.5 Press both PUMP LC SPEED INCREASE button and PUMP LC SPEED DECREASE button simultaneously. (Release)	(a) Both meters indicate zero volts. (Either meter may deflect momentarily while pressing or releasing switches)
19.6 Throw the OPERATIONAL POWER switch to the off position.	(a) OPERATIONAL POWER ON light (green) goes out.
19.7 Press the PUMP LC SPEED INCREASE button (release). Press the PUMP LC SPEED DECREASE button (release).	(a) Both meters indicate zero volts at all times.
<u>Pump Return Valve (LR-1)</u>	
20.0 Connect a Special d-c voltmeter across pin Y (+) and pin X (-) of F109. (Maintain this connection through step 20.1)	(a) Meter indicates zero volts.
20.1 Throw the PUMP RETURN LR-1 switch to the open position. (Return switch to the close position.)	(a) Meter indicates 28 volts dc. (Meter indicates zero volts.)
<u>Overboard Valve (LR-1)</u>	
21.0 Connect a Special d-c voltmeter across pin K (+) and pin X (-) on F109. (Maintain this connection through step 21.2.)	(a) Meter indicates zero volts.
21.1 Throw the OVERBOARD LR-1 switch to the open position.	(a) Meter indicates 28 volts dc.
21.2 Throw OVERBOARD LR-1 switch to the close position.	(a) Meter indicates zero volts.
21.3 Install a jumper between pin K and pin e on F109. (Leave jumper in until step 24.19.)	(a) No panel indication.
<u>Pre-Fill</u>	
22.0 Connect a d-c voltmeter across pin r (+) of P201 at the Pneumatic Console and -28 volt dc bus. (Maintain this connection through step 22.3.)	(a) Meter indicates zero volts.

OPERATION

OBSERVATION

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|--|--|
| 22.1 Throw the PRE-FILL switch to the on position.   | (a) PRE-FILL light (green) comes on.                                       |
| 22.2 Throw the PANEL POWER switch to the off position. (Return to the on position after observations.)   | (b) Meter indicates 28 volts dc.   |
|  | (a) PANEL POWER ON light (green) goes off. (Light comes on.)               |
|  | (b) TEST POSITION ON light (red) goes off. (Light comes on.)               |
|  | (c) PRE-FILL light (green) goes off. (Light comes on.)                     |
|  | (d) Meter (step 22.0) indicates zero volts. (Meter indicates 28 volts dc.) |
| 22.3 Throw PRE-FILL switch to off position. (Disconnect + side of meter from P201-r after observations.) | (a) PRE-FILL light (green) goes off.                                       |
|  | (b) Meter indicates zero volts.  |

Step 3 Permission

- |   |  |
|---|--|
| 23.0 Connect a d-c voltmeter across pin q (+) of P201 at the Pneumatic Console and -28 volt dc bus. (Maintain this connection through step 23.4.) | (a) Meter indicates zero volts.  |
| 23.1 Throw the STEP 3 PERMISSION switch to the on position.   | (a) STEP 3 PERMISSION light (green) comes on.                              |
|   | (b) Meter indicates 28 volts dc.   |
| 23.2 Throw the PANEL POWER switch to the off position. (Return to the on position after observations.)  | (a) PANEL POWER ON light (green) goes off. (Light comes on.)               |
|   | (b) TEST POSITION ON light (red) goes off. (Light comes on.)               |
|   | (c) STEP 3 PERMISSION light (green) goes off. (Light comes on.)            |
|   | (d) Meter (step 23.0) indicates zero volts. (Meter indicates 28 volts dc.) |

<u>OPERATION</u>	<u>OBSERVATION</u>
23.3 Throw the STEP 3 PERMISSION switch to the off position. (Disconnect meter after observations.)	(a) STEP 3 PERMISSION light (green) goes off. (b) Meter indicates zero volts.
23.4 Throw the OPERATIONAL POWER switch to the on position.	(a) OPERATIONAL POWER ON light (green) comes on.
<u>Emergency Circuit</u>	
NOTE: Steps 24.0 through 24.5 verify that the jumpers installed in previous steps are still connected.	
24.0 Throw the PUMP INLET 12-3 switch to the close position. (Throw to open position and release.)	(a) PUMP INLET 12-3 CLOSED light (amber) comes on. (Light goes off.)
24.1 Throw the THROTTLE 14-1 switch to the close position. (Release; throw to open position. (Release)	(a) THROTTLE 14-1 CLOSED light (amber) comes on. (Light goes off.) (b) THROTTLE 14-1 OPEN light (green) comes on. (Light goes off.)
24.2 Throw the OVERBOARD 14-1 switch to the open position. (Throw to the close position.)	(a) OVERBOARD 14-1 OPEN light (green) comes on. (Light goes off.)
24.3 Throw the DUMP VALVE switch to the open position. (Throw to the close position and release.)	(a) DUMP VALVE OPEN light (green) comes on. (Light goes off.) (b) DUMP VALVE CLOSED light (amber) comes on momentarily, then goes off.)
24.4 Throw the A-B VALVE switch to the open position. (Throw to the close position and release.)	(a) A-B VALVE OPEN light comes on. (Light goes off.)
24.5 Throw the FILL & DRAIN VALVE switch to the open position. (Throw to the close position and release.)	(a) FILL & DRAIN VALVE OPEN light (green) comes on. (Light goes off.)
NOTE: At this point, all lights listed under OBSERVATION 24.0 through 24.5 should be off.	

OPERATION

OBSERVATION

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|---|--|
| 24.6 Press EMERGENCY button. (Release.)                                     | (a) EMERGENCY light (red) comes on.<br>(b) OPERATIONAL POWER ON light (green) goes off.<br>(c) OVERBOARD LM-1 OPEN light (green) comes on.<br>(d) THROTTLE LC-1 CLOSED light (amber) comes on.<br>(e) PUMP INLET LR-3 CLOSED light (amber) comes on.<br>(f) DUMP VALVE OPEN light (green) comes on.<br>(g) A-B VALVE OPEN light (green) comes on.<br>(h) FILL & DRAIN VALVE OPEN light (green) comes on. |
| 24.7 Throw the PUMP INLET LR-3 switch to the open position. (Release.)      | (a) PUMP INLET LR-3 CLOSED light (amber) goes off.   |
| 24.8 Throw the PUMP INLET LR-3 switch to the CLOSE position. (Release.)     | (a) PUMP INLET LR-3 CLOSED light (amber) comes on.   |
| 24.9 Throw the THROTTLE LC-1 switch to the open position. (Release.)        | (a) THROTTLE LC-1 CLOSED light (amber) goes off. (Light comes on.)<br>(b) THROTTLE LC-1 OPEN light (green) comes on. (Light goes off.)   |
| 24.10 Throw the A-B VALVE switch to the close position. (Release.)          | (a) A-B VALVE OPEN light (green) goes off. (Light comes on.)   |
| 24.11 Throw the FILL & DRAIN VALVE switch to the close position. (Release.) | (a) FILL & DRAIN VALVE OPEN light (green) goes off. (Light comes on.)  |

OPERATION

OBSERVATION

- |   |   |
|---|---|
| 24.12 Throw the DUMP VALVE switch to the close position. (Release.)         | (a) DUMP VALVE OPEN light (green) goes off.<br>(b) DUMP VALVE CLOSED light (amber) comes on.  |
| 24.13 Throw the DUMP VALVE switch to the open position. (Release.)          | (a) DUMP VALVE CLOSED light (amber) goes off.<br>(b) DUMP VALVE OPEN light (green) comes on.  |
| 24.14 Throw the DUMP VALVE switch to the close position. (Release.)         | (a) DUMP VALVE OPEN light (green) goes off.<br>(b) DUMP VALVE CLOSED light (amber) comes on.  |
| 24.15 Press and hold EMERGENCY RESET button.                                | (a) EMERGENCY light (red) goes off.<br>(b) THROTTLE LC-1 CLOSED light (amber) goes off.<br>(c) OVERBOARD LM-1 OPEN light (green) goes off.<br>(d) DUMP VALVE CLOSED light (amber) goes off.<br>(e) A-B VALVE OPEN light (green) goes off. |
| 24.16 Release EMERGENCY RESET button.                                       | (a) OPERATIONAL POWER ON light (green) comes on.  |
| 24.17 Throw the PUMP INLET LR-3 switch to the open position. (Release.)     | (a) PUMP LR-3 VALVE CLOSED light (amber) goes off.  |
| 24.18 Throw the FILL & DRAIN VALVE switch to the close position. (Release.) | (a) FILL & DRAIN VALVE OPEN light (green) goes off.   |

OPERATION

OBSERVATION

24.19 Remove the following jumpers:

(a) No indication.

Pl09-W to Pl10-G (step 10.3)  
Pl09-Q to Pl10-N (step 11.5)  
Pl09-P to Pl10-H (step 11.5)  
Pl09-K to Pl09-e (step 21.3)

Liquid Oxygen Level Indicators

25.0 Throw the A-B VALVE switch to the open position. (Release.)

(a) A-B VALVE OPEN light (green) comes on, on the Liquid Oxygen Tanking Console.

25.1 Disconnect plug Pl02 from the Propellant Level Control Unit (7-43022) in the Cabinet-Amplifier Rack (7-68371) in the Transfer Room. Connect ohmmeters between pins n and k, p and k, u and k, v and k on Pl02. (Remove after step 25.4).

(a) No indications.

25.2 Throw the four LIQUID OXYGEN LEVEL PROBES switches on the Propellant Level Simulator Panel in the SIGNAL RESPONDER Trailer to the LIQUID position.

(a) All meters indicate 2.2 ohms.

25.3 Throw the four LIQUID OXYGEN LEVEL PROBES switches to the GAS position.

(a) All meters indicate 10 ohms.

25.4 Throw the four LIQUID OXYGEN LEVEL PROBES switches to the FAIL position.

(a) All meters indicate an open circuit.

25.5 Connect ohmmeters between pins x and c, w and c, s and c, r and c on Pl02. (Remove after step 25.8.)

(a) No indications.

25.6 Throw the five FUEL LEVEL PROBES switches to the LIQUID position.

(a) All meters indicate 47 ohms.

25.7 Throw the five FUEL LEVEL PROBES switches to the GAS position.

(a) All meters indicate 10 ohms.

<u>OPERATION</u>	<u>OBSERVATION</u>
25.8 Throw the five FUEL LEVEL PROBES switches to the FAIL position.	(a) All meters indicate an open circuit.
25.9 Apply +28 volts dc to pin J of P102. (Remove after step 25.16.)	(a) 95% light (red) comes on.
25.10 Apply +28 volts dc to pin H of P102. (Remove after step 25.15.)	(a) OVERFILLED light (red) comes on. (b) 95% light (red) goes off. (c) A-B VALVE OPEN light (green) goes off. (d) FILL & DRAIN VALVE OPEN light (green) comes on. (e) DUMP VALVE OPEN light (green) comes on.
25.11 Throw the A-B VALVE switch on the Liquid Oxygen Tanking Control Console to the open position. (Switch returns to center when released.)	(a) A-B VALVE OPEN light (green) comes on. (Light goes off when switch is released.)
25.12 Throw the FILL & DRAIN VALVE switch to the close position. (Switch returns to the center position when released.)	(a) FILL & DRAIN VALVE OPEN light (green) goes off. (Light comes on when switch is released.)
25.13 Throw the DUMP VALVE switch to the close position. (Switch returns to center position when released.)	(a) DUMP VALVE OPEN light (green) goes off. (Light comes on.) (b) DUMP VALVE CLOSED light (amber) comes on. (Light goes off.)
25.14 Press the EMERGENCY button on the Liquid Oxygen Tanking Control Console. (After observations are completed, press the RESET button.)	(a) EMERGENCY light (red) comes on. (Light goes off.) (b) TEST POSITION ON light (green) goes off. (Light comes on.) (c) OPERATIONAL POWER ON light (green) goes off. (Light comes on.)



OPERATION

OBSERVATION

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|--|---|
| 25.15 Remove +28 volts dc applied to pin H of P102.  | (d) A-B VALVE OPEN light (green) comes on. (Light goes off.)  |
| 25.16 Remove +28 volts dc applied to pin V of P102.  | (a) OVERFILL light (red) goes off.<br>(b) "95%" light (red) comes on.   |
| 25.17 Throw the DUMP VALVE switch to the close position. (Release.)  | (a) "95%" light (red) goes off.<br>(a) DUMP VALVE OPEN light (green) goes off.<br>(b) DUMP VALVE CLOSED light (amber) comes on. (Light goes off.) |
| 25.18 Throw the FILL & DRAIN VALVE switch to the close position. (Release.)  | (a) FILL & DRAIN VALVE OPEN light (green) goes off.   |
| 25.19 Remove the following jumpers:<br><br>P106-H to P105-Y (step 7.10)<br>P106-B to P105-T (step 9.4)<br><br>The two jumpers on the Contractors Remote Control Panel in the Blockhouse (step 6.1).  | (a) No panel indication.  |
| 25.20 Remove the +28 volts dc from the terminal 12 at the Contractors Remote Control Panel in the Blockhouse (step 6.6).   | (a) No panel indication.  |
| 25.21 Using an ohmmeter and a jumper checks the continuity of the wires originating from the following pins of P102 to their respective terminating points in the Blockhouse: Pins A, B, C, D, E, F, G, L, M, N, O, P, Q, R, S, T, U, V, Y, Z, and a.      | (a) Meter indicates circuit continuity in all cases.  |
| 25.22 Connect one end of an ohmmeter to pin e of P102 and one end of a jumper to pin m of P202, located in the Fuel Console in the Blockhouse. Connect the other end of the ohmmeter and jumper to the pins as indicated below, in their respective order. | (a) Meter indicates circuit continuity in all cases.  |

OPERATION

OBSERVATION

25.22 (Con't.)

	<u>Ohmmeter</u> <u>Pin</u>	<u>Jumper</u> <u>Pin</u>
(a)	f	k
(b)	X	n
(c)	W	p

Remove the ohmmeter and jumper.

Throttle Valve Meter

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|------|--|--|
| 26.0 | Connect 14 volts dc between pins 1 (+) and X (-) of F109 at the Liquid Oxygen Transfer Unit. | (a) THROTTLE VALVE METER on the Liquid Oxygen Tanking Meter Panel indicates full scale deflection. |
| 26.1 | Disconnect the 14 volts dc (step 26.0).  | (a) THROTTLE VALVE METER indicates zero deflection.  |

Storage Tank Pressure Meter

In the following steps, if the Lox Storage Tank Pressure Recorder has been removed from the Calibrating System, install a jumper between terminals 3 and 4 on the Calibrating Panel. (Z123)

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|------|--|---|
| 27.0 | Mechanically adjust the Storage Tank Pressure Meter and the Lox Storage Area Pressure Recorder (if available) to zero PSI. (Located in the Blockhouse.)  | (a) Check gauge at the pressure source. |
| 27.1 | Connect the Storage Tank Pressure Transducer (located in the Lox Storage Area) to a pressure signal source and throw the RUN-CALIB switch (located on the Pressure Calibration Panel) to the RUN position. | (a) No panel indication necessary.      |
| 27.2 | With zero pressure on the Liquid Oxygen Storage Pressure Transducer, rotate the ZERO ADJ. until the Storage Tank Pressure Meter and the Tanking Pressure Recorder (if available) indicate zero PSI.        | (a) Meter indicates correct reading.    |

OPERATION

OBSERVATION

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|--|---|
| 27.3 Adjust the pressure signal source connected to the Storage Pressure Transducer for 50 PSI on the Transducer.  | (a) Check gauge at the pressure source.   |
| 27.4 Adjust the FULL SCALE ADJUST control as required while observing the correct meter indications.   | (a) STORAGE TANK PRESSURE meter indicates full scale deflection.                              |
| 27.5 Throw the RUN-CALIB. switch to the CALIB. position.   | (a) No panel indication necessary.  |
| 27.6 Adjust the CALIB-STD. Control on the Calibrating Panel while observing the correct meter indication. Lock this control after performing the adjustment. | (a) The LIQUID OXYGEN RECORDER indicates two major divisions less than full scale deflection. |
| 27.7 Throw the RUN-CALIB. switch to the OFF position. Disconnect the pressure signal source connected in step 27.1.  | (a) No panel indication necessary.  |

Missile Tank Level Indicator

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|--|---|
| 28.0 Insert a d-c voltmeter (0-30) into the jacks provided on the Propellant Level Simulator panel in the SIGNAL RESPONDER Trailer. Throw the POWER switch (Simulator Panel) to the ON position. Throw the POLARITY switch (Simulator Panel) to the NEG. position. Turn the NEG. ADJ. Control (Simulator Panel) until the voltmeter (Simulator Panel) indicates -20 volts. Connect a dc voltmeter across pins y and K on P102. (Remove after step 28.2.) | (a) POWER ON light (green) comes on.<br>(b) Voltmeter indicates 20 volts. |
| 28.1 Turn the NEG. ADJ. control (Simulator Panel) until the voltmeter (Simulator Panel) indicates zero volts.  | (a) Voltmeter indicates zero volts.                                       |

OPERATION

OBSERVATION

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|---|--|
| 28.2 Throw the POLARIFY switch (Simulator Panel) to the POS. position. Turn the POS. ADJ. (Simulator Panel) until the voltmeter (Simulator Panel) indicates +5 volts. | (a) Voltmeter indicates 5 volts.   |
| 28.3 Apply +10 volts dc to pin K of P102.   | (a) MISSILE TANK LEVEL INDICATOR indicates 80%. (Liquid Oxygen Tanking Meter Panel.) |
| 28.4 Apply +20 volts dc to pin K of P102.   | (a) MISSILE TANK LEVEL INDICATOR indicates 100%.                                     |
| 28.5 Apply +22.5 volts dc to pin K of P102. (Remove voltage.)   | (a) MISSILE TANK LEVEL INDICATOR indicates 105%.                                     |

NOTE

Potentiometers R13 and R11 in the Liquid Oxygen Tanking meter panel should be adjusted to obtain the indicated observation if necessary.

System Wiring

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|---|--|
| 29.0 Disconnect P102 from J102. (Amplifier Rack Cabinet)<br>Disconnect P76B from J76 (Liquid Oxygen Tanking Control-Meters Console).          | (a) No panel indication necessary.   |
| 29.1 Connect an ohmmeter between pins K and G on P76B.  | (a) Meter indicates circuit continuity.                                    |
| 29.2 Connect a d-c voltmeter across pins R (+) and X (-) of P110 at the Liquid Oxygen Transfer Unit. Leave meter connected through next step. | (a) Meter indicates zero volts.  |
| 29.3 Install a jumper between pins K and D of 76B at the Liquid Oxygen Tanking Control-Meters Console. (Remove jumper after observation.)     | (a) Meter (step 29.2) indicates 28 volts dc. (Meter indicates zero volts.) |
| 29.4 Connect a d-c voltmeter across pins k (+) and S (-) of P110. (Maintain this connection during the following step.)                       | (a) Meter indicates zero volts.  |

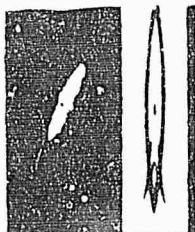
OPERATION

29.5 Install a jumper between pins  
L and E of P76P. (Remove  
jumper after observation.)

OBSERVATION

(a) Meter (step 29.4) indicates  
28 volts dc. (Meter indicates  
zero volts.)

Satisfactory completion of the foregoing procedure indicates that the electrical controls of the Liquid Oxygen Tanking Control System are valid. Return all switches to their normal positions, disconnect all test equipment and jumpers, secure the power sources, and return the system to its normal secured state.



PREPARED  
 CHECKED  
 REVISED

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 MODEL XSM-65

TEST DATA SHEET

Electrical System of LIQUID OXYGEN TANKING CONTROL Version No. \_\_\_\_\_  
SYSTEM, "D" SERIES Location \_\_\_\_\_  
 Top Drawing No. \_\_\_\_\_ Inspected By \_\_\_\_\_  
 Major Components Serial No.'s \_\_\_\_\_ Date Inspected \_\_\_\_\_  
 \_\_\_\_\_ Inspection Approved By \_\_\_\_\_  
 \_\_\_\_\_

Step No.	Validation Performed	Insp. Stamp
	Preparation - - - - -	COMPLETE
1.0	Panel Power - - - - -	AVAILABLE
2.0	Liquid Oxygen Missile Valve Heaters Circuit - - -	SATISFACTORY
3.0	Vent and Pressurization Valves Circuit - - - - -	SATISFACTORY
4.0	Valve Panel Lights Circuits - - - - -	SATISFACTORY
5.0	Super Cooler Liquid Nitrogen Supply Circuit - - -	SATISFACTORY
6.0	Dump Valve Circuit - - - - -	SATISFACTORY
7.0	Fill & Drain Valve Circuit - - - - -	SATISFACTORY
8.0	Operational Power Bus Circuit - - - - -	SATISFACTORY
9.0	Airborne Valve Circuit - - - - -	SATISFACTORY
10.0	Pump Inlet Valve Circuit - - - - -	SATISFACTORY
11.0	Throttle Valve Circuit - - - - -	SATISFACTORY
12.0	Pump IC Circuit - - - - -	SATISFACTORY
13.0	Pumps LA and LB Circuit - - - - -	SATISFACTORY
14.0	Bypass Valves Switch Circuit - - - - -	SATISFACTORY
15.0	Outlet Valves Switch Circuit - - - - -	SATISFACTORY
16.0	Cooler Inlet Valves Switch Circuit - - - - -	SATISFACTORY
17.0	Pump Outlet Valve Circuit - - - - -	SATISFACTORY
18.0	Gravity Return Valve Circuit - - - - -	SATISFACTORY

TEST DATA SHEET

Step No.	Validation Performed	Insp. Stamp
19.0	Pump LC Speed Control Circuit - - - - -	SATISFACTORY
20.0	Pump Return Valve Circuit - - - - -	SATISFACTORY
21.0	Overboard Valve Circuit - - - - -	SATISFACTORY
22.0	Pre-Fill Circuit - - - - -	SATISFACTORY
23.0	Step 3 Permission Circuit - - - - -	SATISFACTORY
24.0	Emergency Circuit - - - - -	SATISFACTORY
25.0	Liquid Oxygen Level Circuit - - - - -	SATISFACTORY
26.0	Throttle Valve Meter Circuit - - - - -	SATISFACTORY
27.0	Storage Tank Pressure Meter Circuit - - - - -	SATISFACTORY
28.0	Missile Tank Level Indicator Circuit - - - - -	SATISFACTORY
29.0	System Wiring Circuits - - - - -	SATISFACTORY